

**Work Order ID 131209****\*131209\***

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Monday, March 30, 2015 1:03:36 PM

Item ID: D5066-9 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Placard (Cargo)  
Start Date: 4/10/2015 Start Qty: 10.00 **\*10\*** Cust Item ID:  
Required Date: 4/10/2015 Req'd Qty: 10.00 **\*10\*** Customer:  
Reference:

Approvals: Process Plan: CL Date: 15/03/30 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr                       | Revision Nbr             |                      |         |        |              |               |               |                  |                |
| D5066                          | D                        |                      |         |        |              |               |               |                  |                |

100 0.00

**\*100\***

Purchasing

Purchasing

Memo

ISSUE PO : 27945  
TO: RED BARN  
MANUFACTURE AS PER DWG  
C OF C IS REQUIRED

0.00

CL 15/03/30 10

110

Receive &amp; Inspect for Damage &amp; Mat'l Certs

0.00

**\*110\***

Packaging

Packaging

Memo

0.00

10X 20/5-05-20

120

QC5- Inspect part completeness to step on W/O

0.00

**\*120\***

QC

Quality Control

Memo

0.00

(10)DAB  
38  
9-89

MAY 27 2015

**Work Order ID 131209****\*131209\***

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Monday, March 30, 2015 1:03:36 PM

Item ID: D5066-9

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Placard (Cargo)

Start Date: 4/10/2015 Start Qty: 10.00

**\*10\***

Cust Item ID:

Required Date: 4/10/2015 Req'd Qty: 10.00

**\*10\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg & Stock Location: ST BSA

0.00

**\*130\***

Packaging

Memo

0.00

Packaging

10

~~20~~  
27  
~~28~~

MAY 28 2015

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

MLJ

MAY 28 2015

MLJ

MAY 28 2015

# Picklist Print

Monday, March 30, 2015 1:03:36 PM

Page 1

Work Order ID: 131209

**\*131209\***

Parent Item: D5066-9

**\*D5066-9\***

Parent Item Name: Placard (Cargo)

Start Date: 4/10/2015

Required Date: 4/10/2015

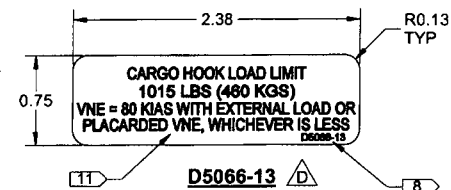
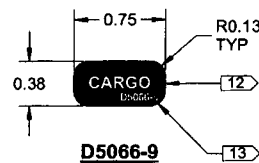
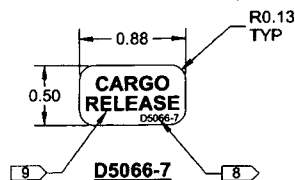
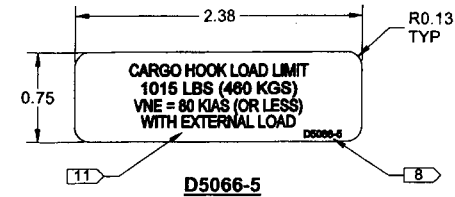
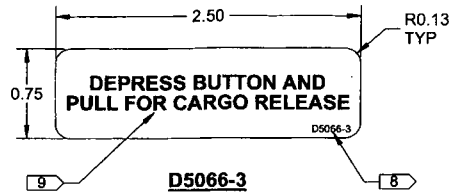
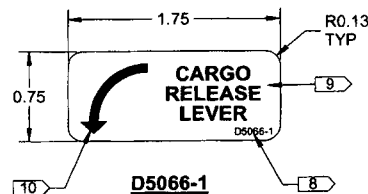
Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A 14.11.17 NEW ISSUE DD VERF:JLM

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D5066-9P                        |                        | Purchased     |             | No                  |                  |                 | Each               | 0.0000         |             | 10           |               |                |        |
| <b>*D5066-9P*</b>               |                        |               |             |                     |                  |                 |                    |                | <b>**</b>   |              |               |                |        |
| Cargo Hook Placards             |                        |               |             |                     |                  |                 |                    |                |             |              |               |                |        |

10x SP/5-05-20



**RELEASED**

2015 MAR 26  
A.P. ECN 15-554

W/O: 131209

**NOTES:**

- 1) MATERIAL: 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: LESS THAN 0.01lbs
- 8) 6 PT ARIAL FONT, BLACK TEXT ON WHITE BACKGROUND
- 9) 12 PT ARIAL BOLD FONT, RED TEXT ON WHITE BACKGROUND
- 10) SOLID RED ARROW ON WHITE BACKGROUND
- 11) 10 PT ARIAL FONT, BLACK TEXT ON WHITE BACKGROUND
- 12) 10 PT ARIAL BOLD FONT, WHITE TEXT ON BLACK BACKGROUND
- 13) 6 PT ARIAL FONT, WHITE TEXT ON BLACK BACKGROUND

| D          | ADDED D5066-13                              | AK                                                                                                                                                                                                                                                                                               | 15.03.02     |
|------------|---------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| C          | REVISED D5066-5, REVISED NOTE 11            | DW                                                                                                                                                                                                                                                                                               | 15.02.12     |
| B          | REMOVED D5066-11, REVISED MAX LOAD (ZNC1-1) | ML                                                                                                                                                                                                                                                                                               | 14.08.03     |
| A          | NEW ISSUE                                   | ML                                                                                                                                                                                                                                                                                               | 14.02.18     |
| REV.       | DESCRIPTION                                 | BY                                                                                                                                                                                                                                                                                               | DATE         |
| DESIGN     | ML                                          | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA                                                                                                                                                                                                                                         |              |
| DRAWN      | AK                                          |                                                                                                                                                                                                                                                                                                  |              |
| CHECKED    | RF                                          | DRAWING NO.                                                                                                                                                                                                                                                                                      | REV. D       |
| MFG. APPR. | JLM                                         | D5066                                                                                                                                                                                                                                                                                            | SHEET 1 OF 1 |
| APPROVED   | HS                                          | TITLE                                                                                                                                                                                                                                                                                            | SCALE        |
| DE APPR.   | DS                                          | <b>CARGO HOOK PLACARDS</b>                                                                                                                                                                                                                                                                       | NTS          |
| DATE       | 15.03.02                                    | <small>COPYRIGHT © 2014 BY DART AEROSPACE LTD<br/>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS<br/>NOT TO BE USED FOR ANY PURPOSE OR COPIED OR DISSEMINATED TO ANY OTHER PERSON WITHOUT<br/>WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> |              |

APPROVED



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO27945**

Purchase Order Date 3/30/2015

PO Print Date 3/30/2015

Page Number 2 of 2

**Order From :**

VU-RED001

RED BARN MACHINE INC.  
190 S DANEBO AVE.  
EUGENE, OR 97402  
USA

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone** 541-344-9953

**Ship To Contact**

**Ship To Phone**

**Ship Via:** FedEx Overnight collect

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #**

10127-2607

**Terms**

Net 30

**Currency**

USD

**FOB**

Destination-Collect

**Line Total: \$250.00**

|   |          |                     |           |    |       |         |          |
|---|----------|---------------------|-----------|----|-------|---------|----------|
| 5 | D5066-9P | Cargo Hook Placards | 5/25/2015 | FN | 10.00 | \$25.00 | \$250.00 |
|   |          |                     | Yes       |    | Each  |         |          |

5/25/2015

AS PER DWG D5066 REV. D  
B131209

SP/5-05-20

**Line Total: \$250.00**

|   |          |                                |           |  |      |        |        |
|---|----------|--------------------------------|-----------|--|------|--------|--------|
| 6 | 71401-45 | PROCUREMENT<br>QUALITY CLAUSES | 5/25/2015 |  | 1.00 | \$0.00 | \$0.00 |
|---|----------|--------------------------------|-----------|--|------|--------|--------|

No

PROCUREMENT QUALITY CLAUSES  
A034 INTER COMPANY SHIPPERS

5/25/2015

**Line Total: \$0.00**

**PO Total: \$1,000.00**

CL U

**Note:** Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Change Nbr: 2

Change Date: 3/30/2015



Pack Slip: 18300  
18300

## Packing Slip

Page: 1 of 1

**Ship To:**

DART AEROSPACE LTD.  
1270 ABERDEEN STREET  
HAWKESBURY ONTARIO K6A 1K7  
CANADA

Phone: 800-556-4166  
Fax: 714-755-2995

**Sold To:**

CHANTAL LAVOIE  
DART AEROSPACE LTD.  
1270 ABERDEEN STREET  
HAWKESBURY ONTARIO K6A 1K7  
CANADA

Phone: 800-556-4166  
Fax: 613-632-4443  
dkennedy@dartaero.com

Ship Date: 5/18/2015

Ship Via: FEDEX P1 COLLECT

F.O.B.: EUGENE, OR

Order: 16270

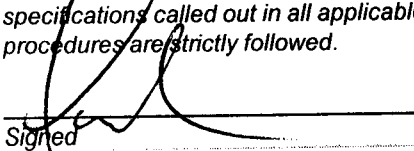
PO: 27945

Salesperson: ERIC BACON

FEDEX OVERNIGHT COLLECT

| PO Line | Planned Qty | Shipped Qty       | Part Number/Description         | Rev |
|---------|-------------|-------------------|---------------------------------|-----|
|         | 10.00       | 10.00 <i>KB</i> ✓ | D5066-3P<br>CARGO HOOK PLACARDS |     |
|         | 10.00       | 10.00 <i>KB</i> ✓ | D5066-5P<br>CARGO HOOK PLACARDS |     |
|         | 10.00       | 10.00 <i>KB</i> ✓ | D5066-7P<br>CARGO HOOK PLACARDS |     |
|         | 10.00       | 10.00 <i>KB</i> ✓ | D5066-9P<br>CARGO HOOK PLACARDS |     |

Dart Aerospace hereby certifies that all materials used in the manufacturing of our tools are new and meets all specifications called out in all applicable blueprints and drawings. All standard machining and manufacturing procedures are strictly followed.

Signed 

PackSlip: 8.03:01

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Mission  
Ready.